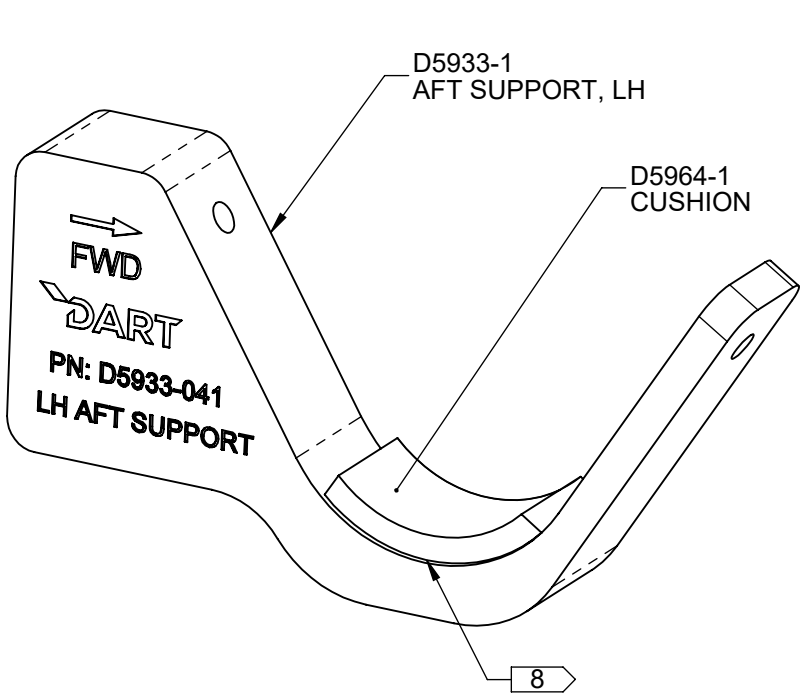
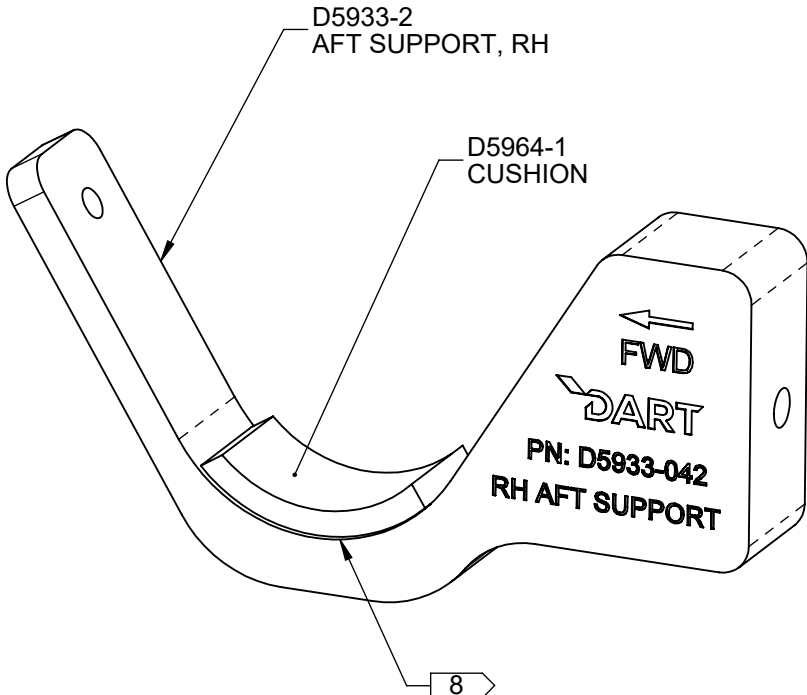


QTY -041	QTY -042	P/N	DESCRIPTION
X		D5933-041	AFT SUPPORT, LH, ASSY
	X	D5933-042	AFT SUPPORT, RH, ASSY
1		D5933-1	AFT SUPPORT, LH
	1	D5933-2	AFT SUPPORT, RH
1	1	D5964-1	CUSHION



D5933-041 AFT SUPPORT, LH, ASSY



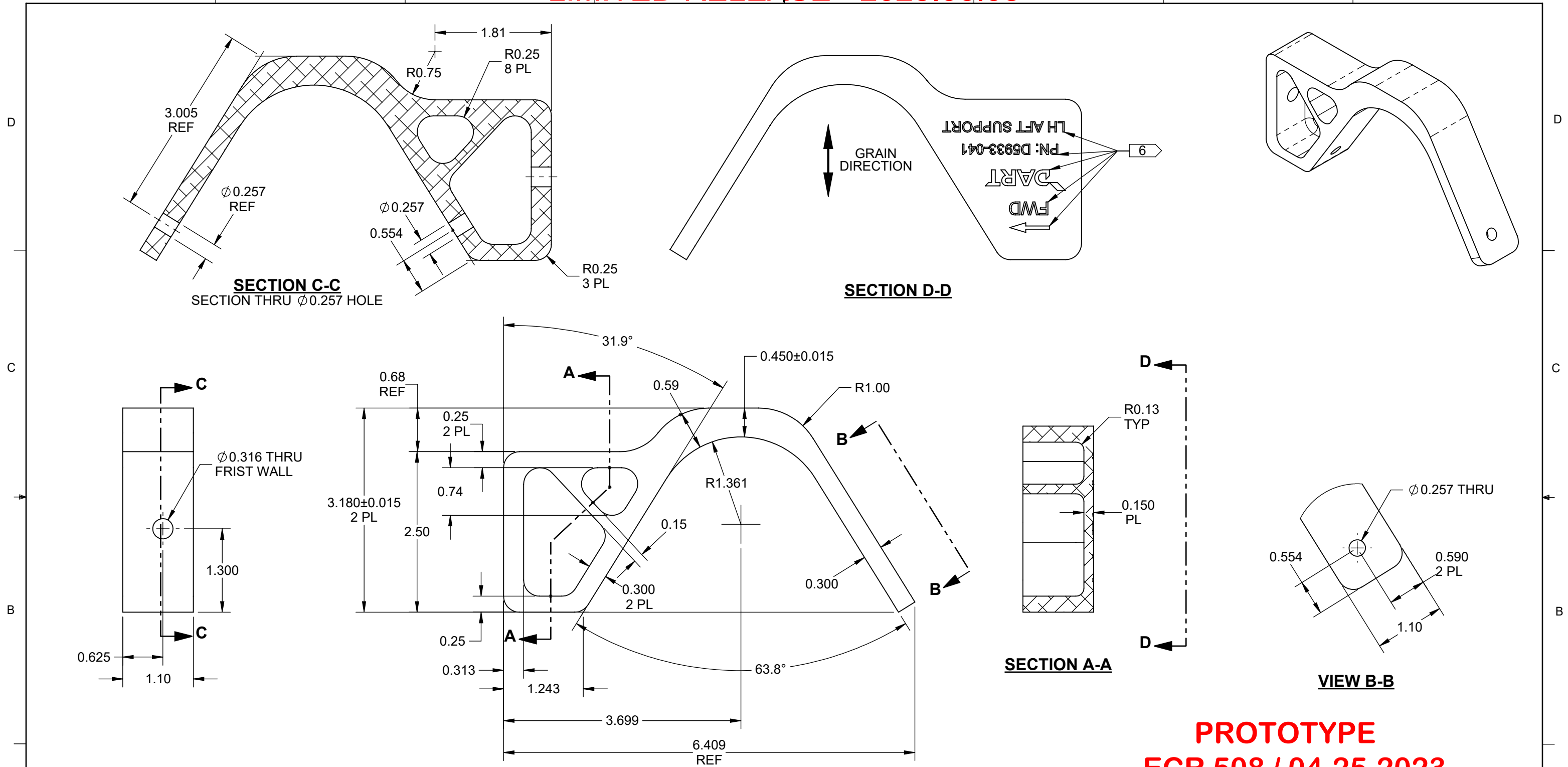
D5933-042 AFT SUPPORT, RH, ASSY

PROTOTYPE
ECR 508 / 04.25.2023

NOTES:
1) MATERIAL: NONE
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT -041/-042: 0.59 lbs
8) CENTER THE CUSHION ON THE BOTTOM OF THE SUPPORT.
APPLY A 0.04 TO 0.07 THICK LAYER OF 3M SCOTCH-WELD 3549 B/A OR PROSEAL 890/1422 ADHESIVE
BETWEEN THE CONCAVE SURFACE OF THE D5933-1/-2 SUPPORT AND THE D5964-1 CUSHION.

PRELIMINARY ISSUE

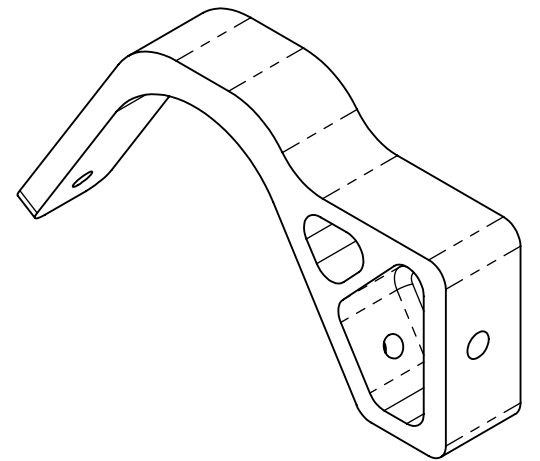
A	NEW ISSUE; REF ECR 508		RF	23.02.06
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO. REV. A3		
MFG. APPR.		D5933 SHEET 1 OF 3		
APPROVED		TITLE SCALE		
DE APPR.		AFT SUPPORT, LH/RH NTS		
DATE	23.02.06		COPYRIGHT © 2023 BY DART AEROSPACE <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE</small>	



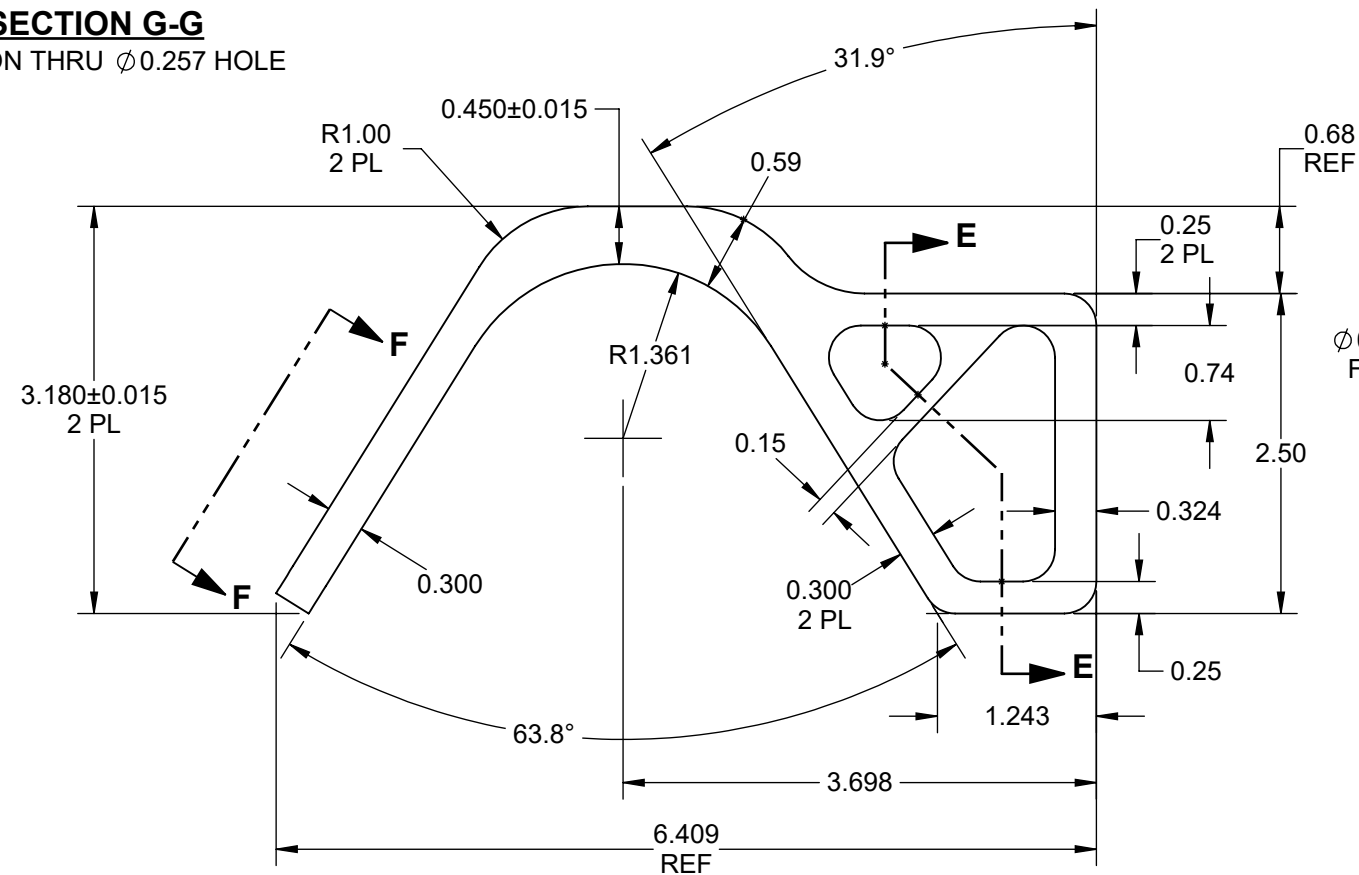
NOTES:
1) MATERIAL: 7075-T73 (OR T7351/T73510/T73511) ALUMINUM BAR
PER AMS-QQ-A-200/11 (AMS 4617) OR AMS-QQ-A-225/9 (AMS 4124) OR AMS-QQ-A-250/12 (AMS 4078)
REF DART SPEC M7075T73B
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH P/N, FWD, ARROW & LOGO PER DART QSI 044 6.3 (CNC ENGRAVING)
AS PER CAD FILE D5933-1 USING MAX DEPTH OF 0.010 WITH MIN RADIUS OF 0.010
7) WEIGHT: 0.57 lbs
8) UNDEFINED FEATURES CONTROLLED BY CAD FILE D5933-1 REV. A.SLDPRT

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D5933	REV. A3 SHEET 2 OF 3
MFG. APPR.		TITLE AFT SUPPORT, LH/RH	SCALE NTS
APPROVED			
DE APPR.			
DATE	23.02.06	COPYRIGHT © 2023 BY DART AEROSPACE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE	



SECTION THRU $\phi 0.257$ HOLE



VIEW F-F

D5933-2 AFT SUPPORT, RH

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. REV. A3 D5933 SHEET 3 OF 3
MFG. APPR.		
APPROVED		TITLE SCALE AFT SUPPORT, LH/RH NTS
DE APPR.		
DATE 23.02.06		COPYRIGHT © 2023 BY DART AEROSPACE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE